

Figure 1

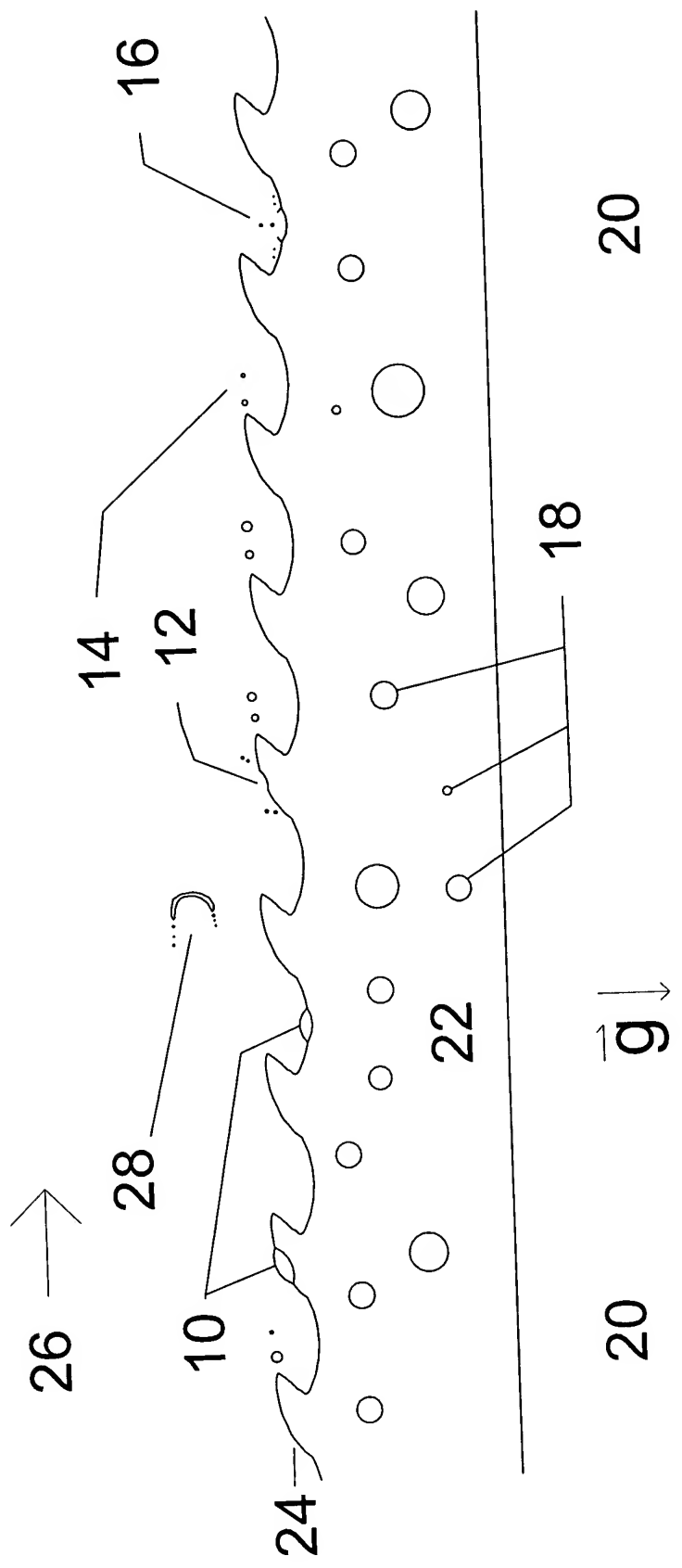


Figure 2

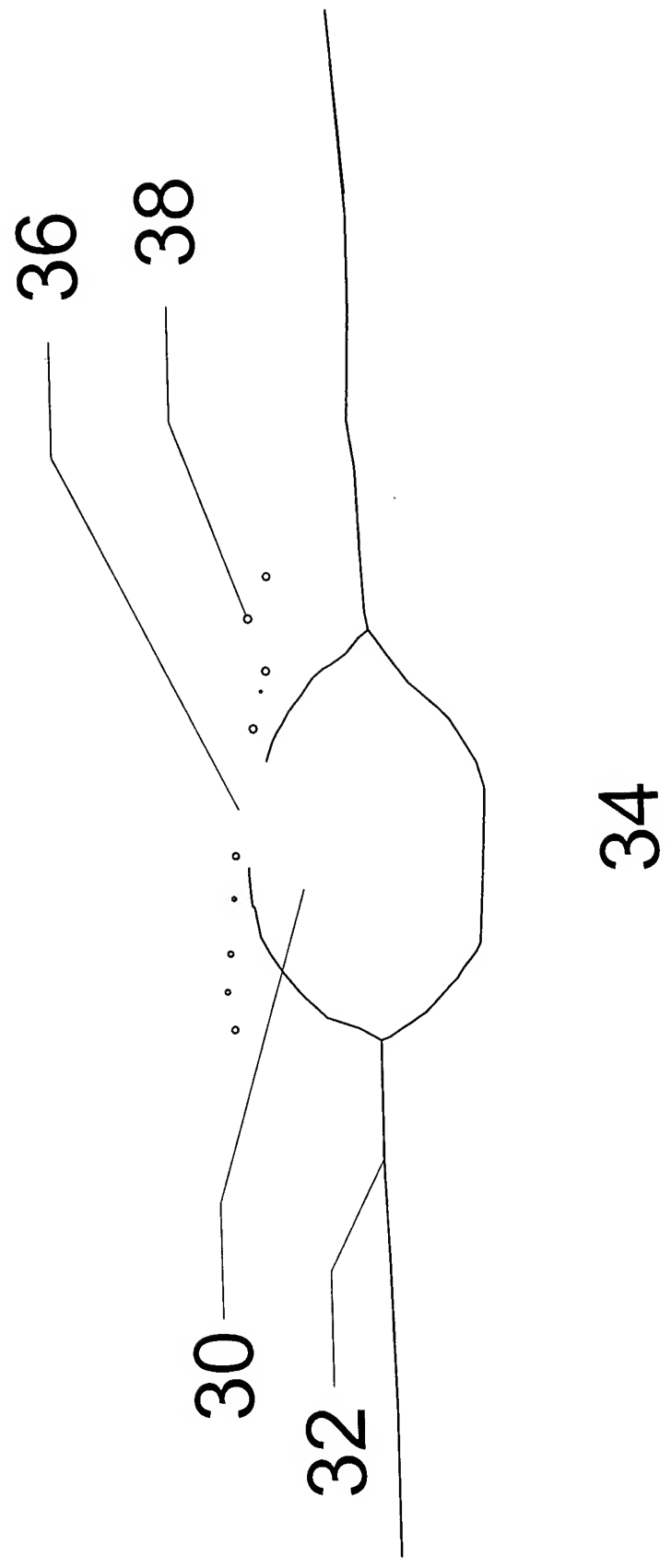


Figure 3

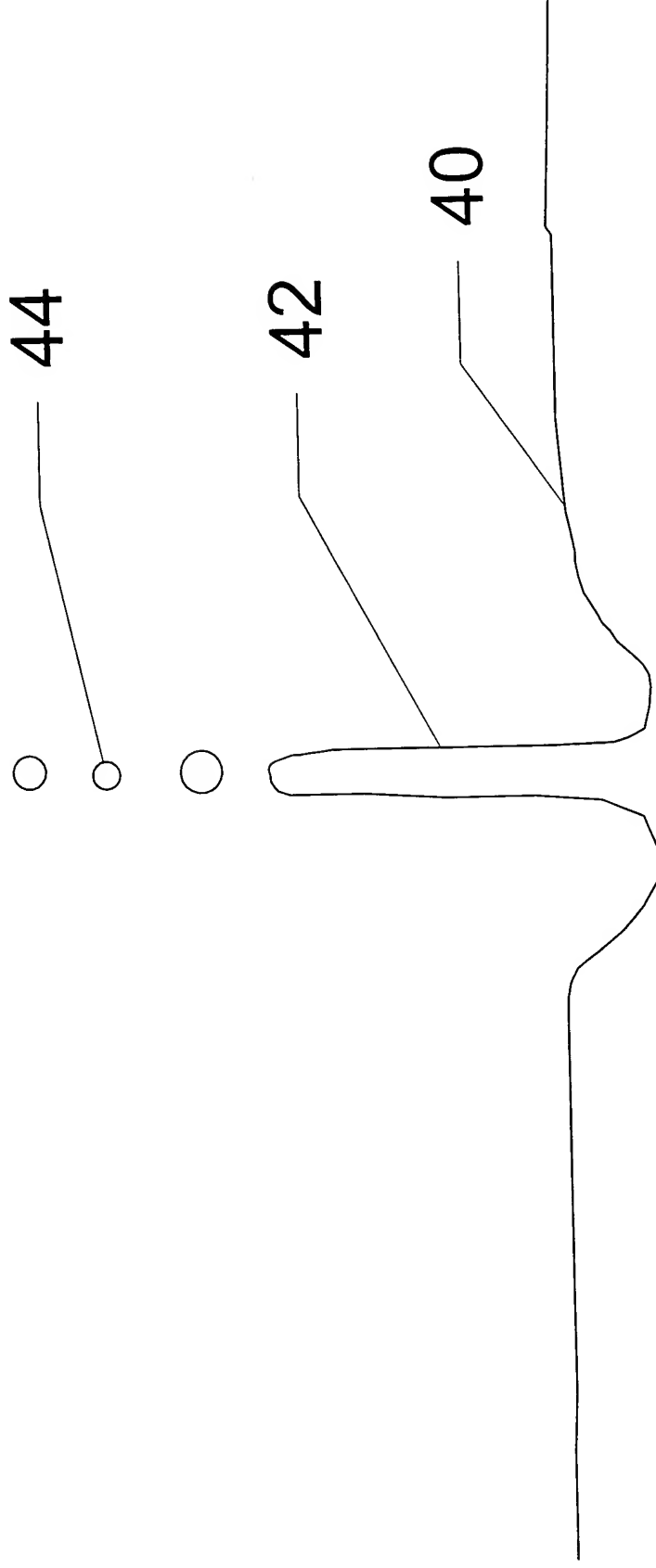


Figure 4

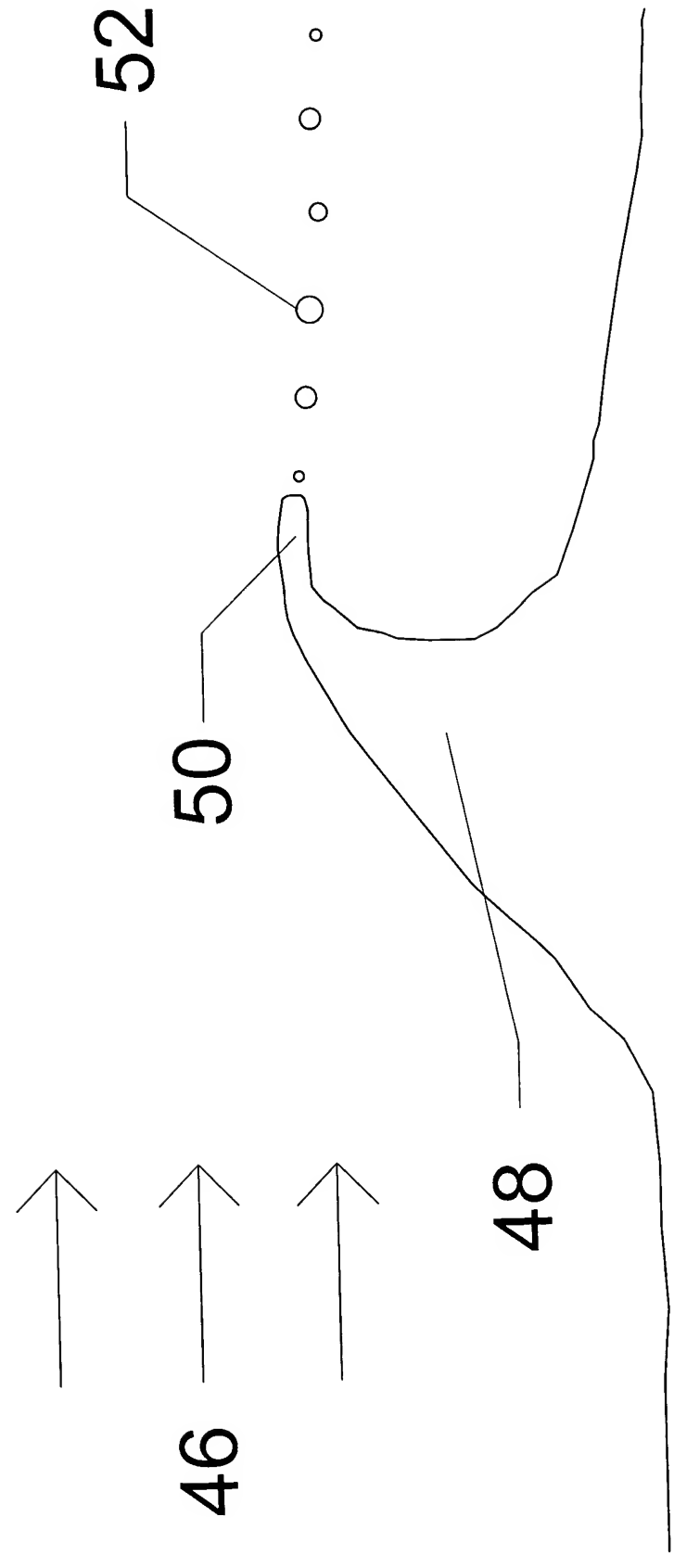


Figure 5

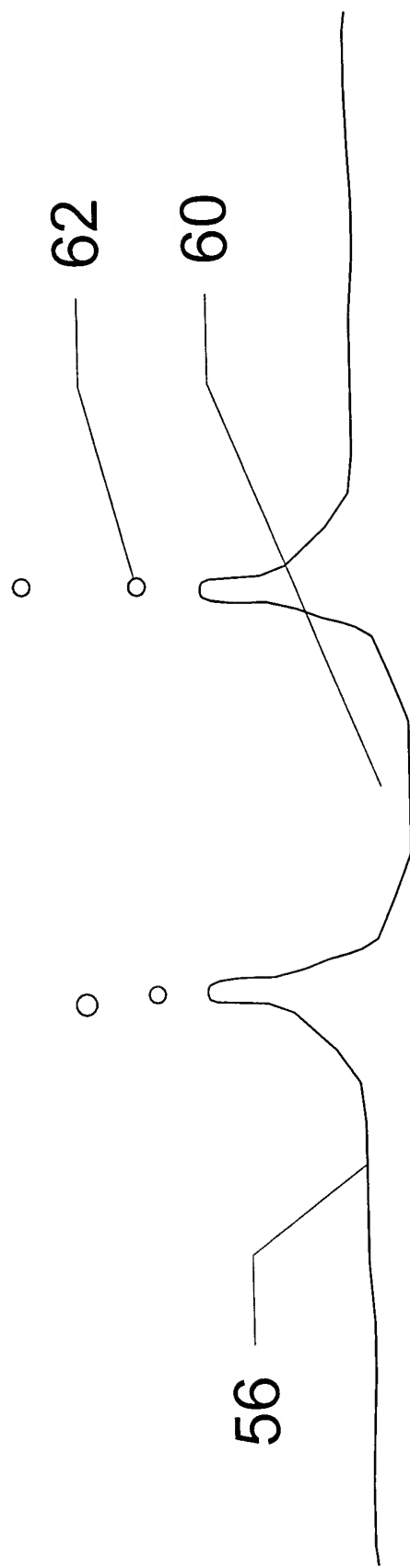


Figure 6

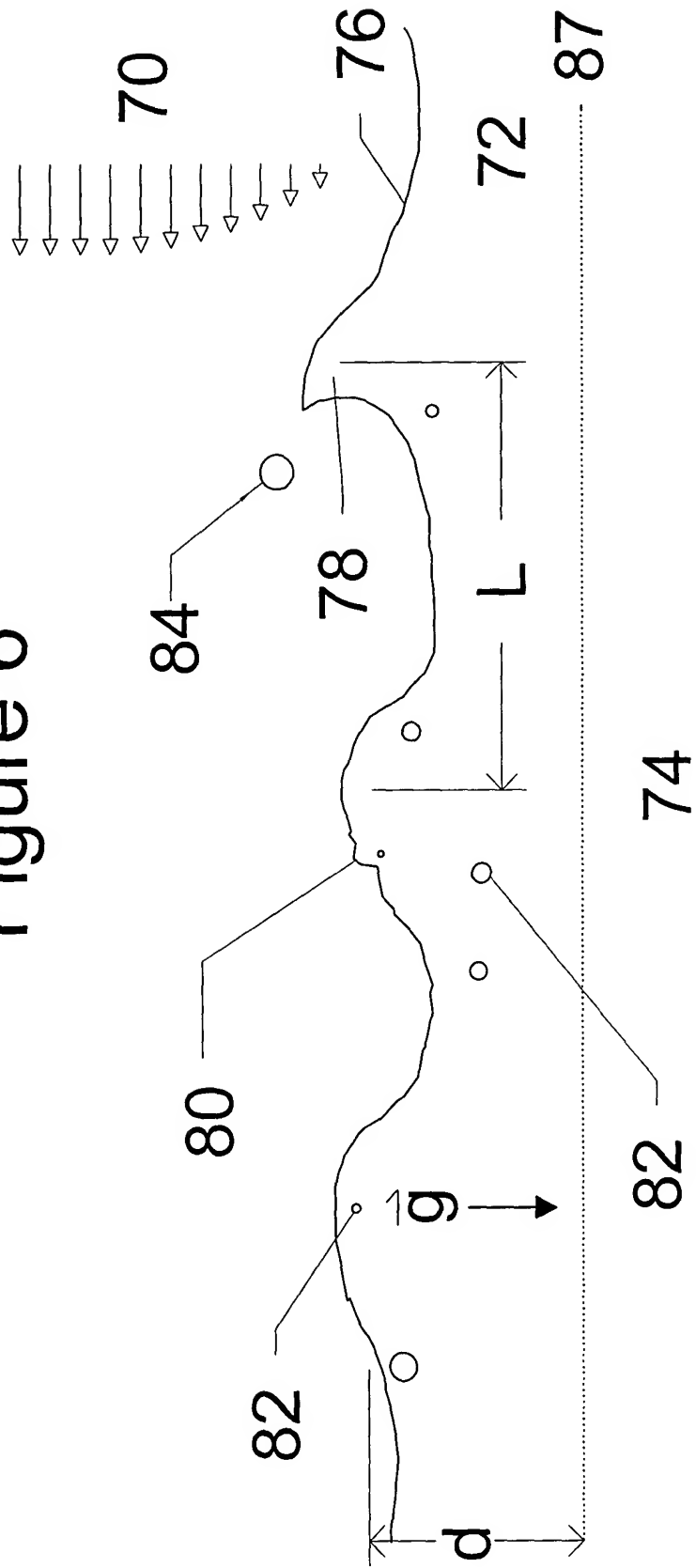


Figure 7, Sheet 1/2

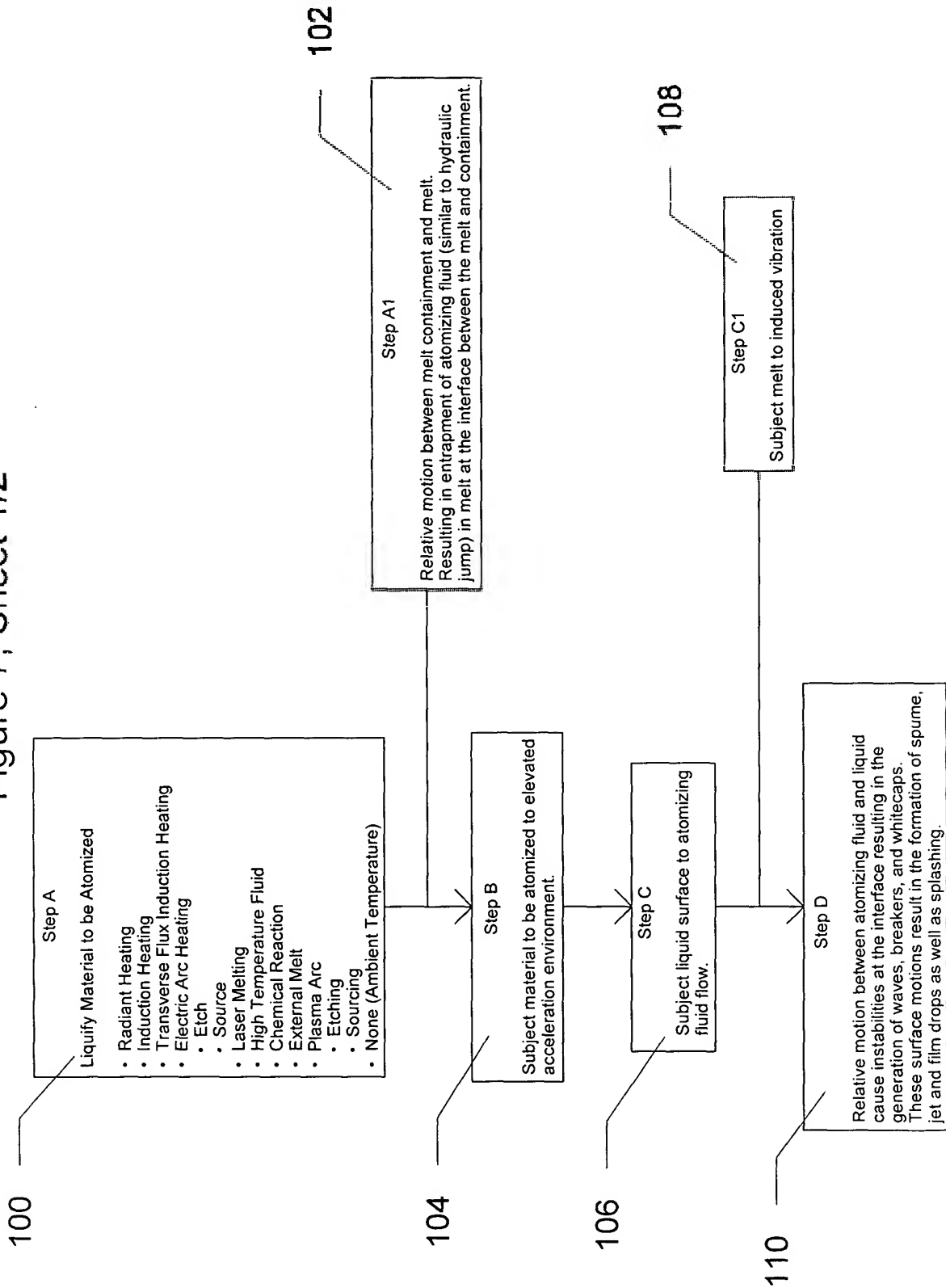


Figure 7, Sheet 2/2

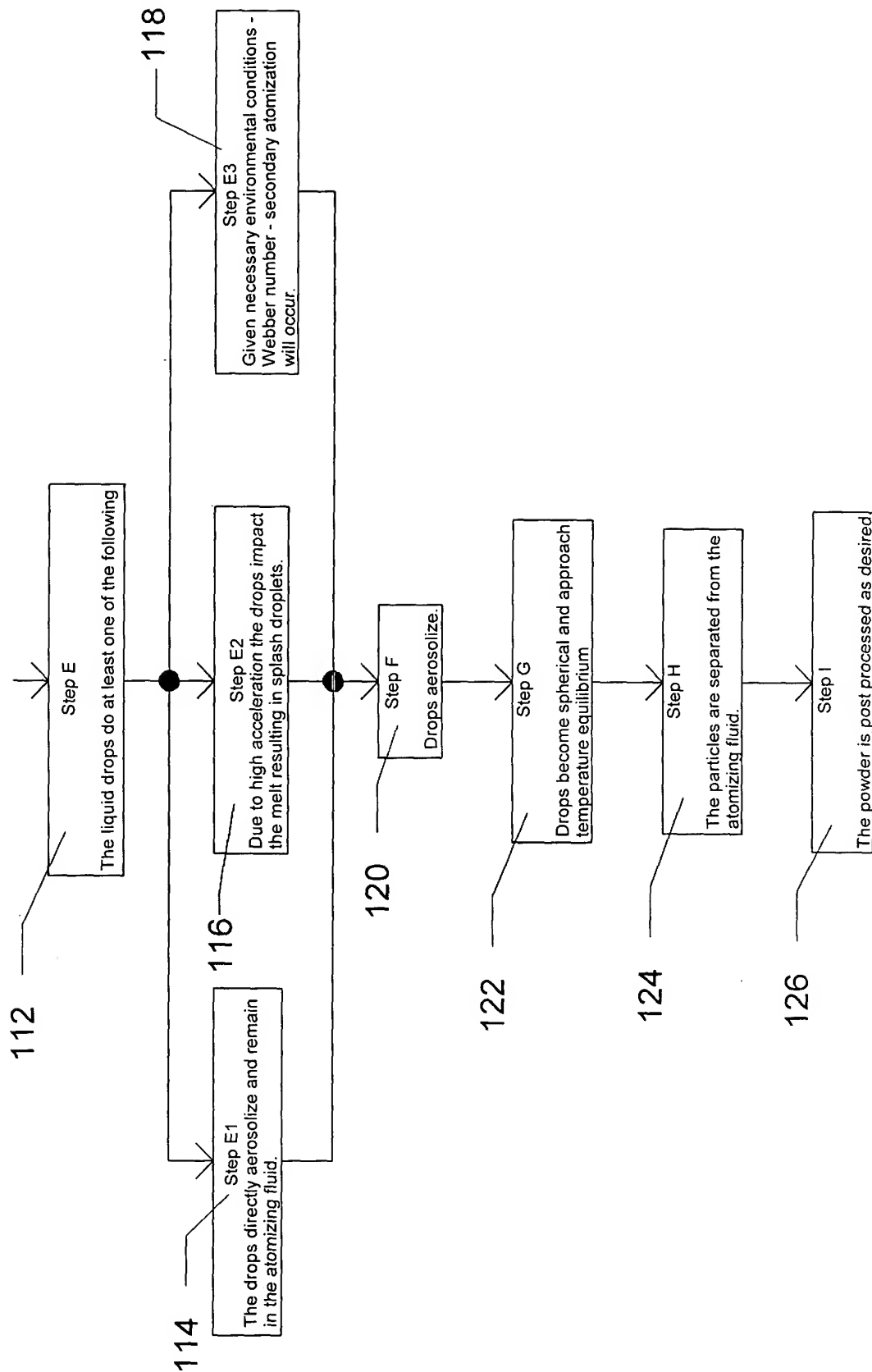




Figure 8

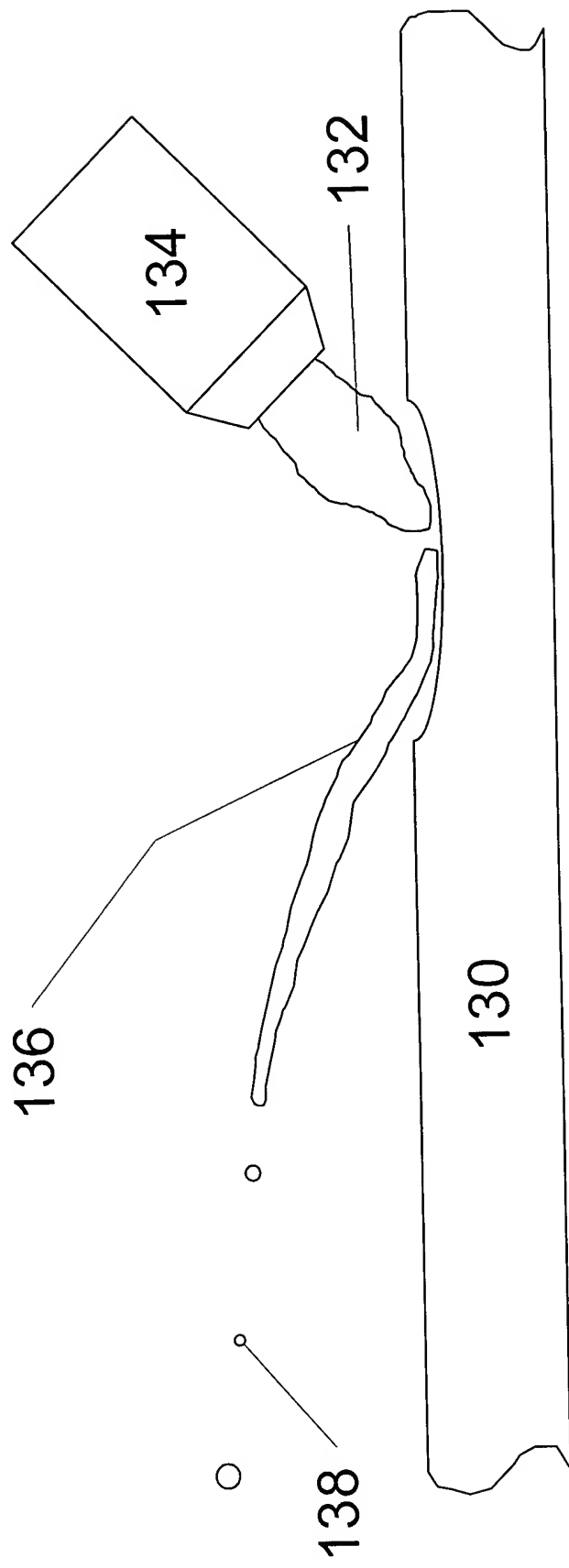


Figure 9  
1018 Steel Atomization

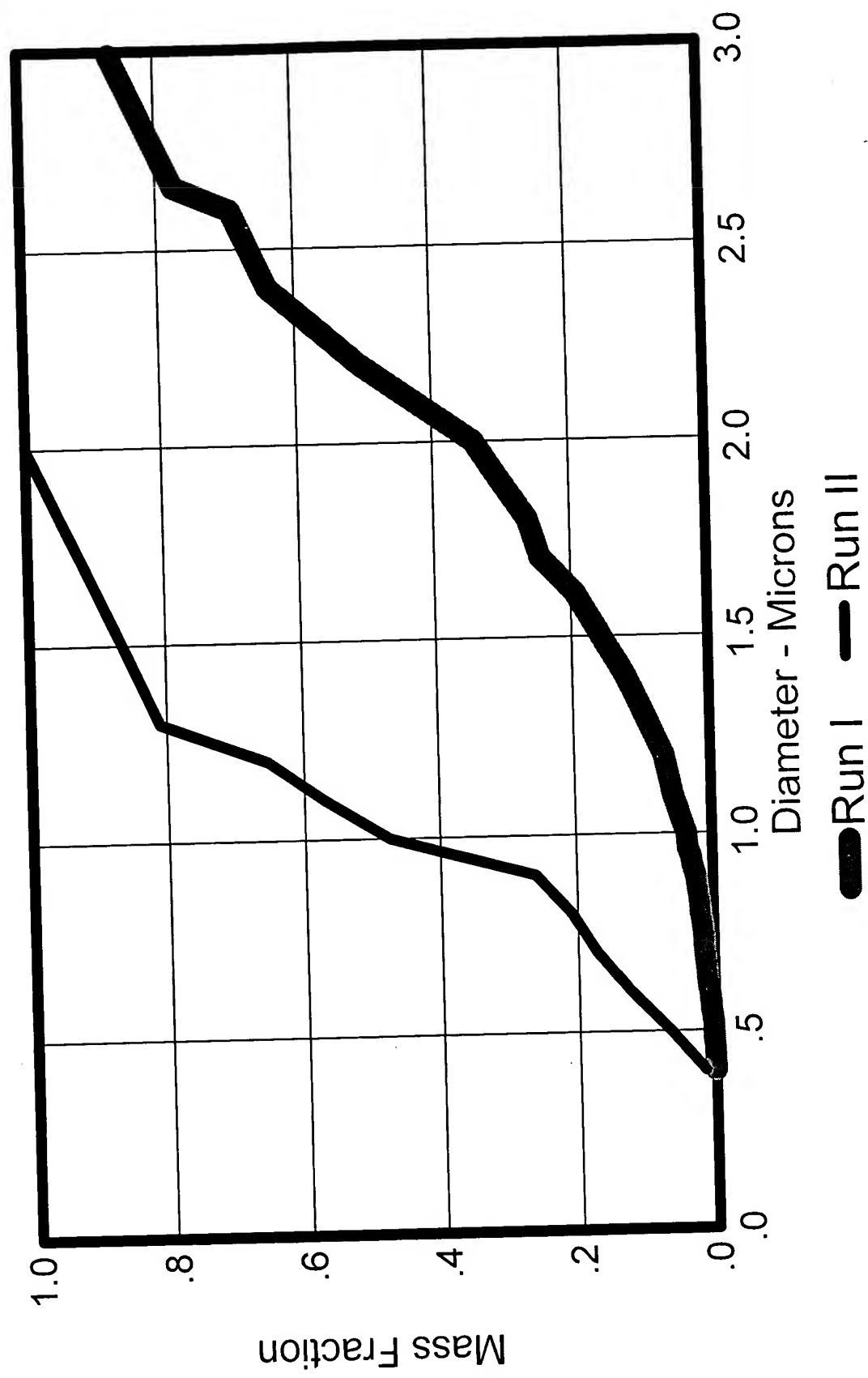


Figure 10  
Section View

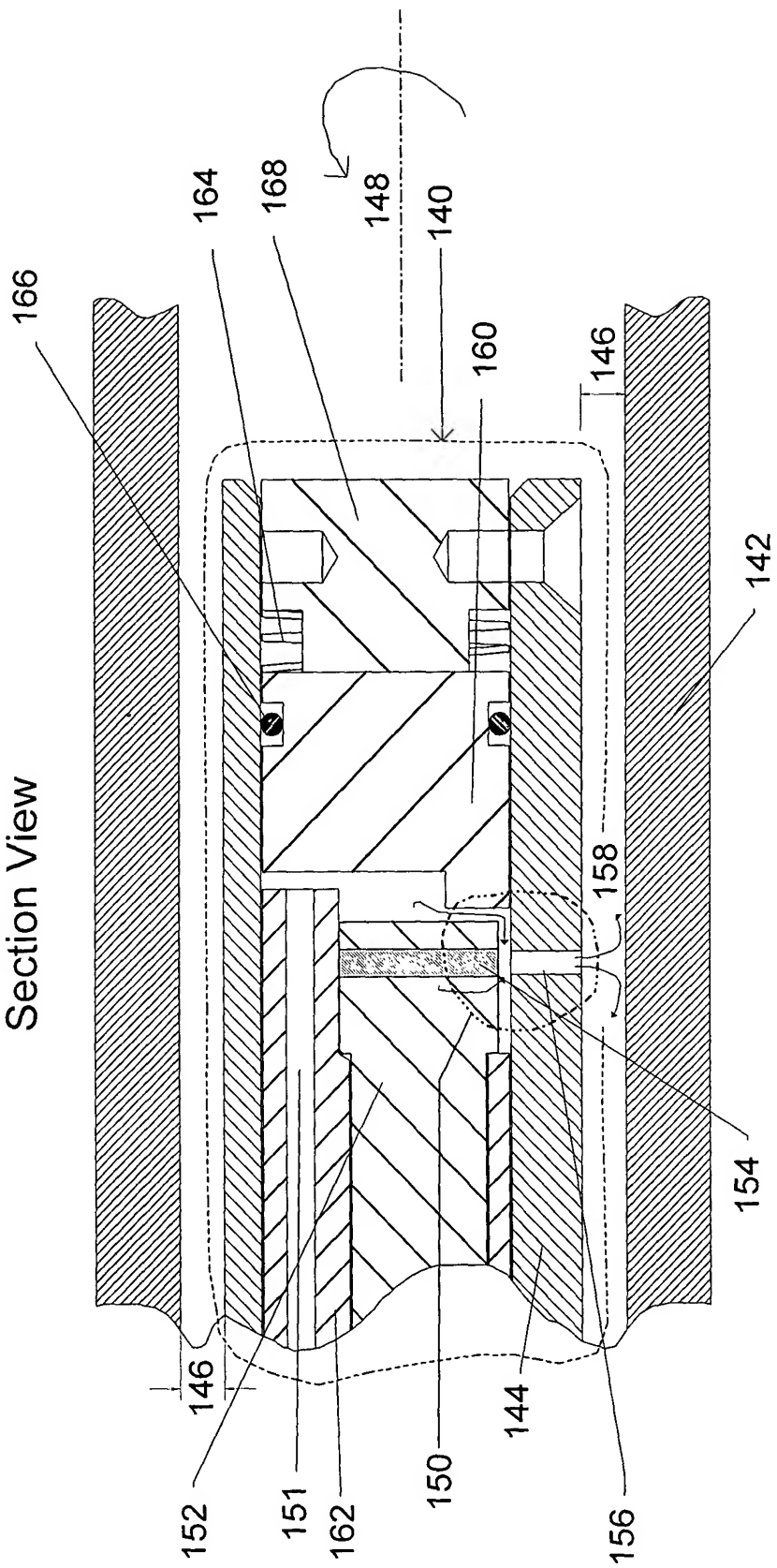


Figure 11

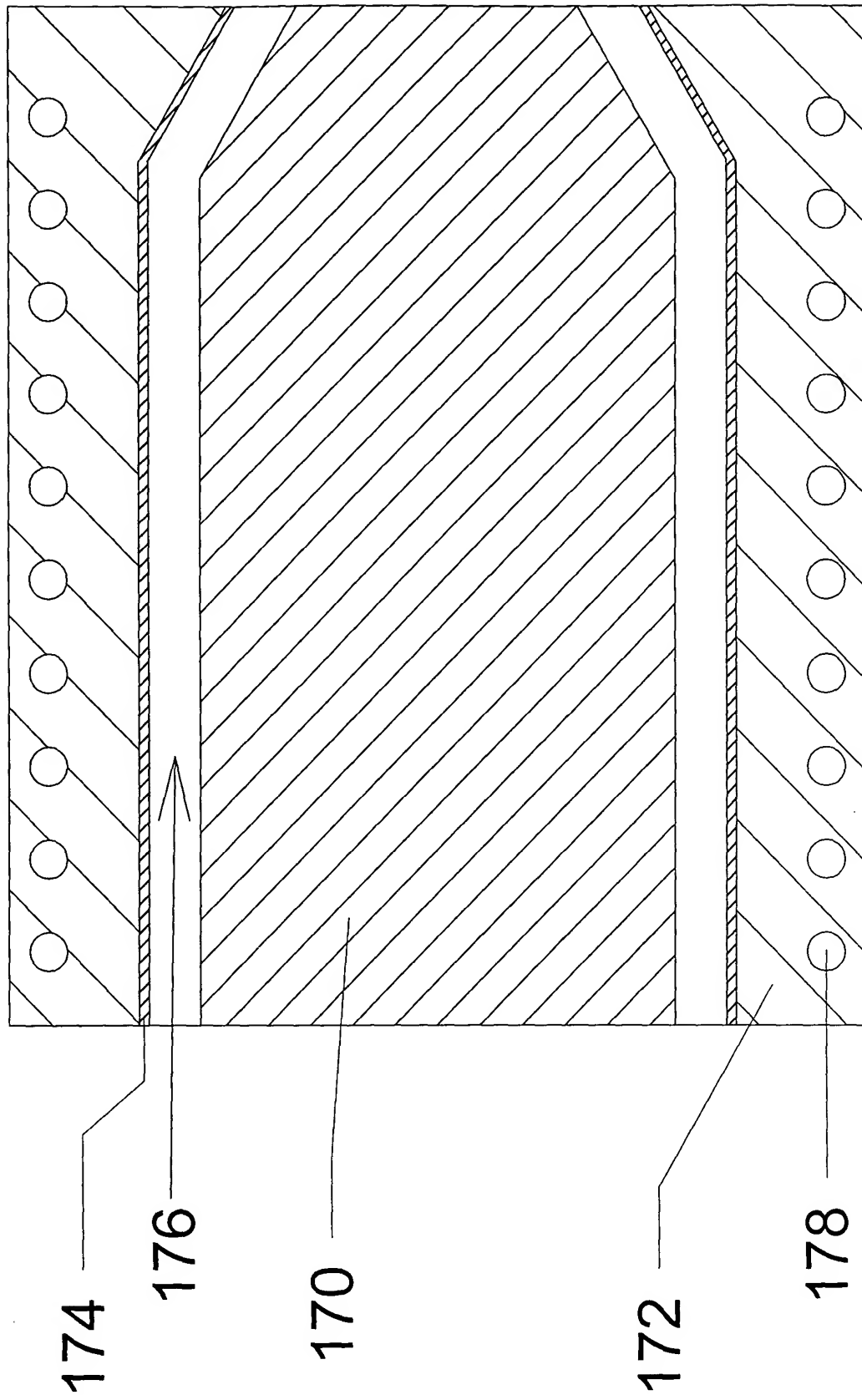


Figure 12

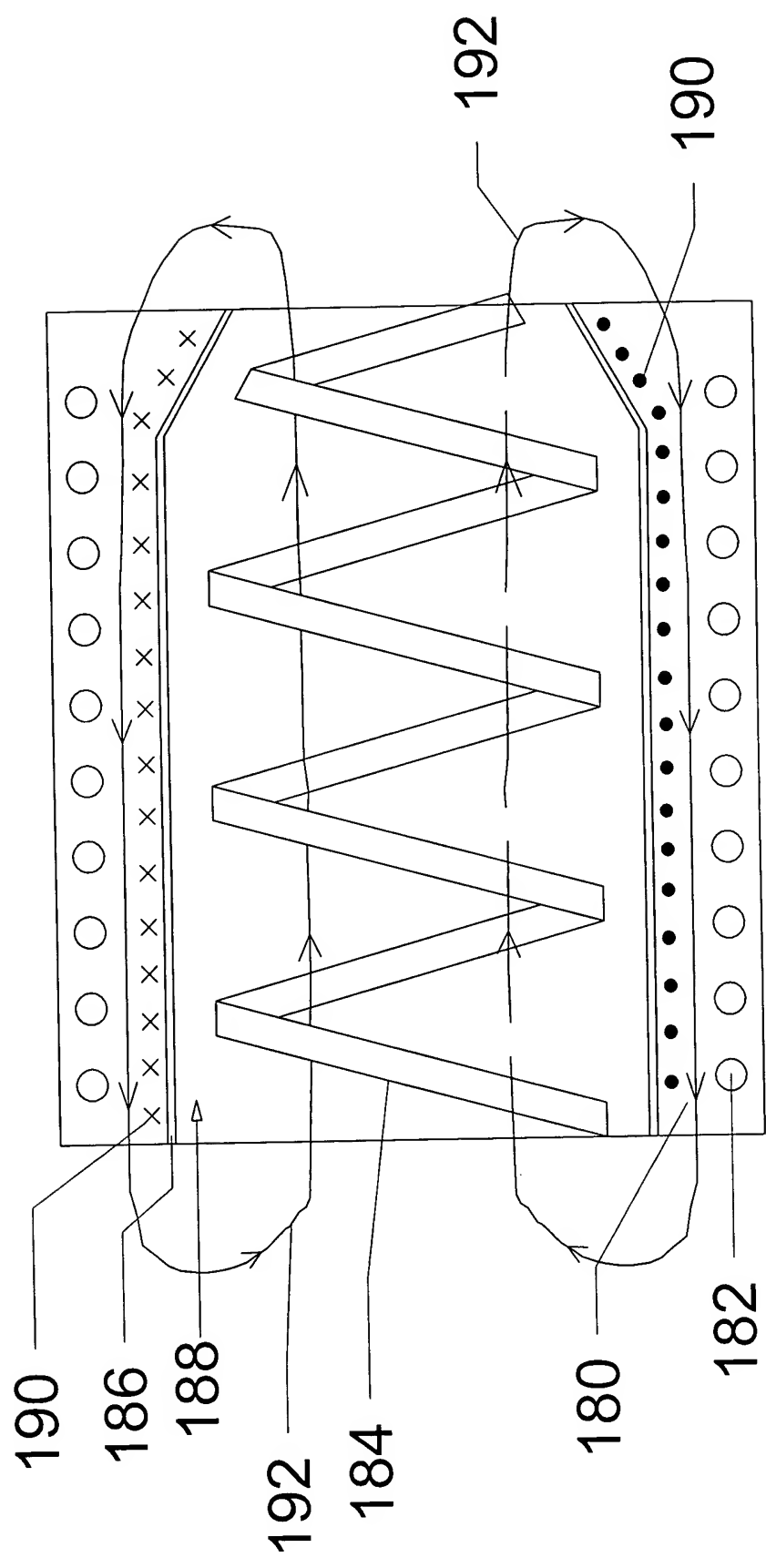


Figure 13

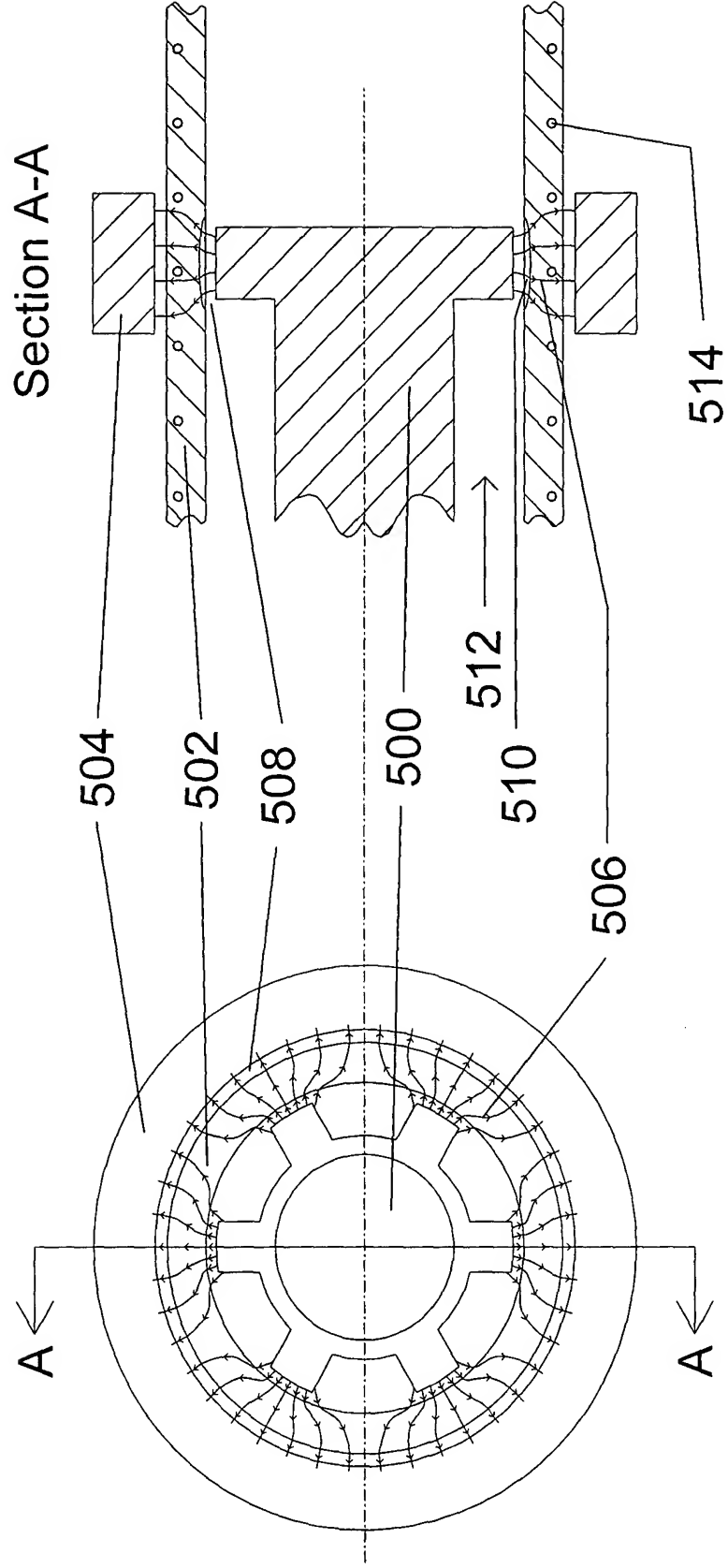


Figure 14

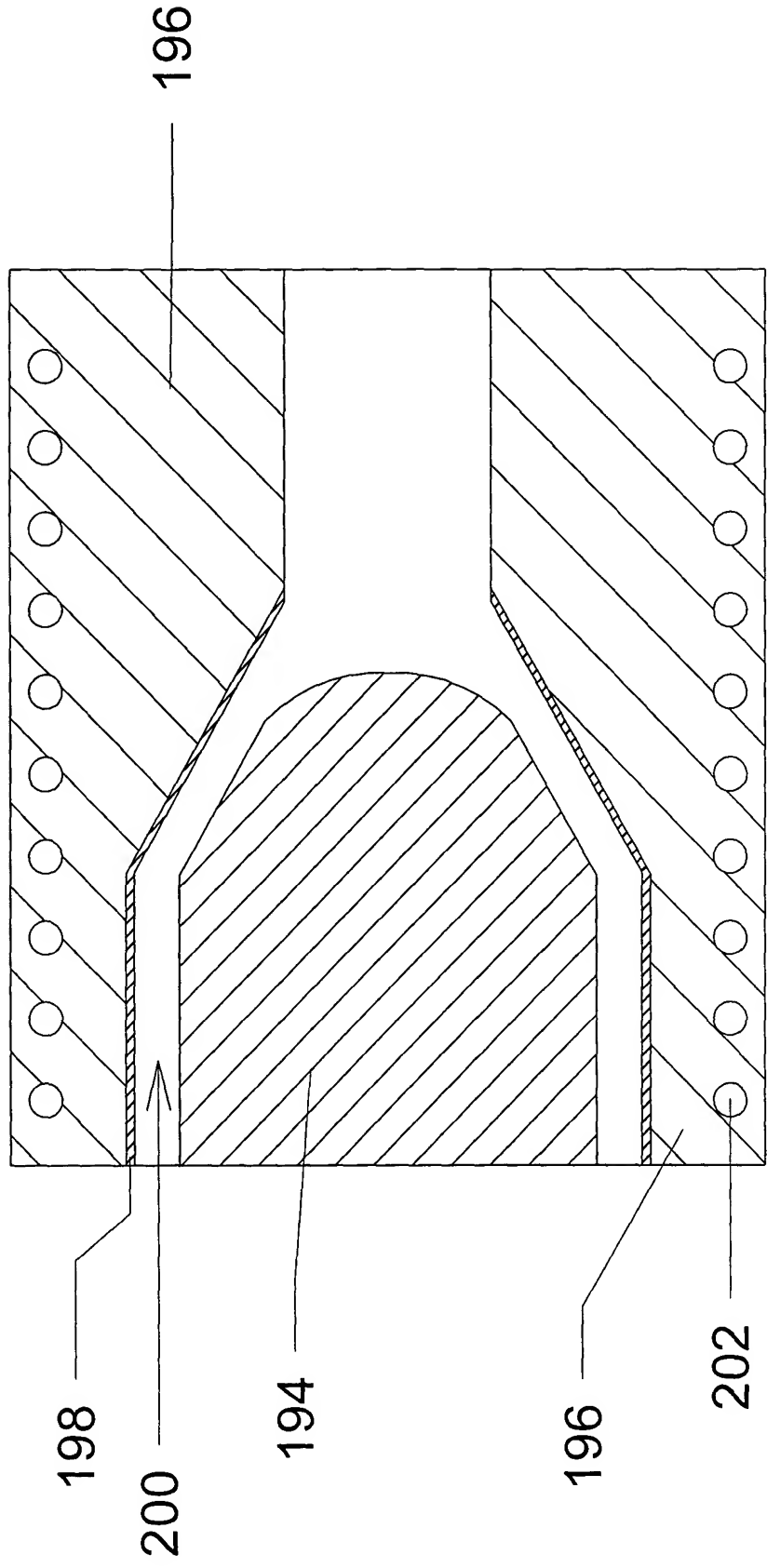


Figure 15

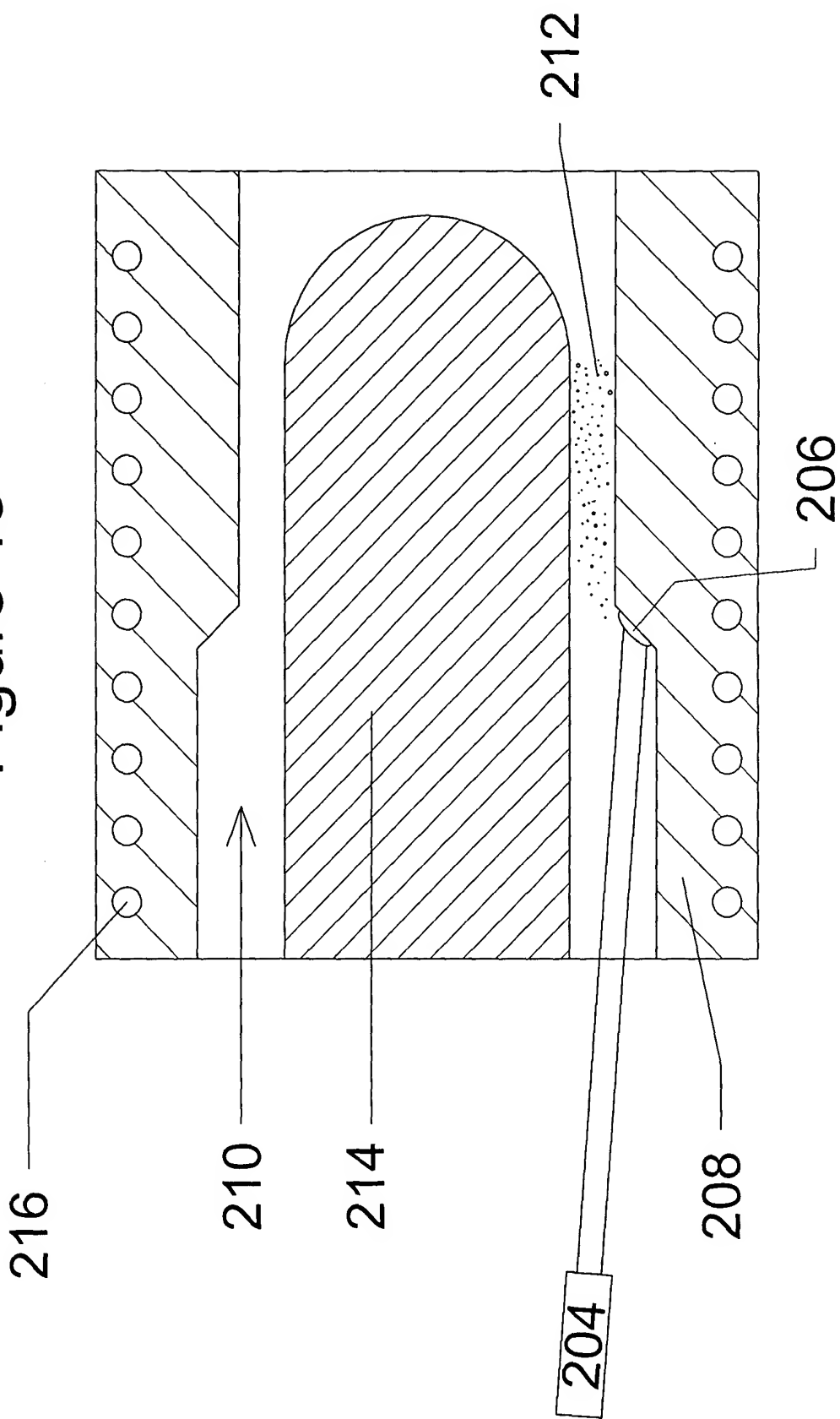




Figure 16

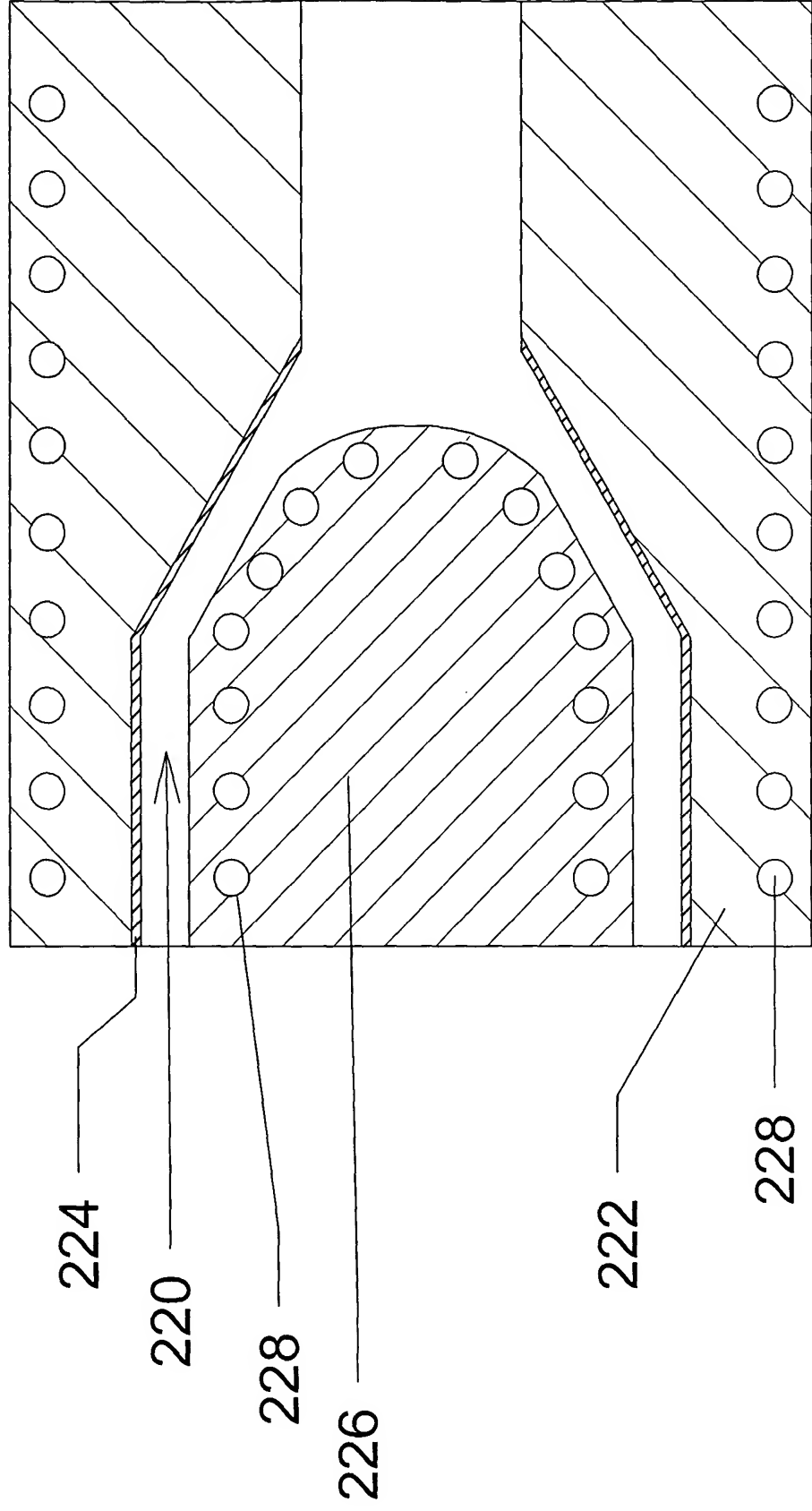
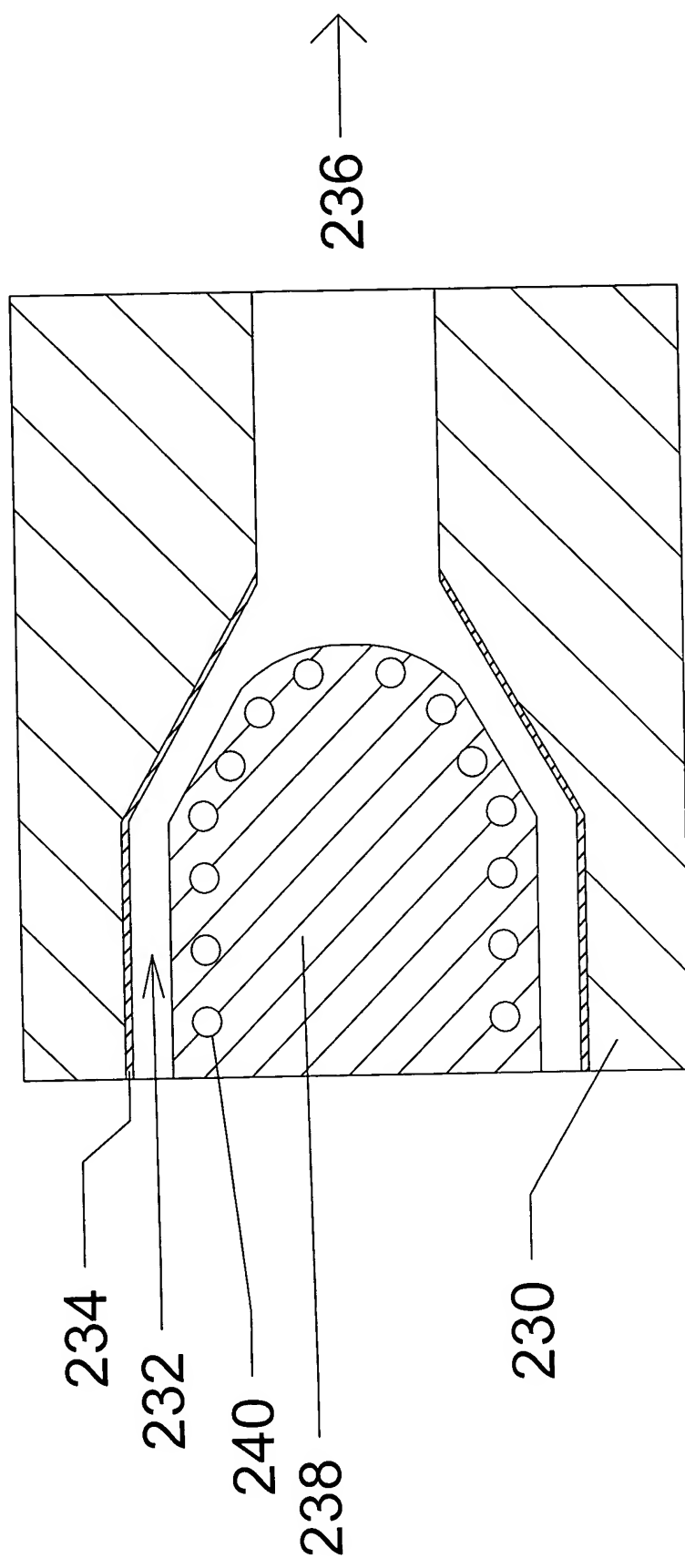


Figure 17



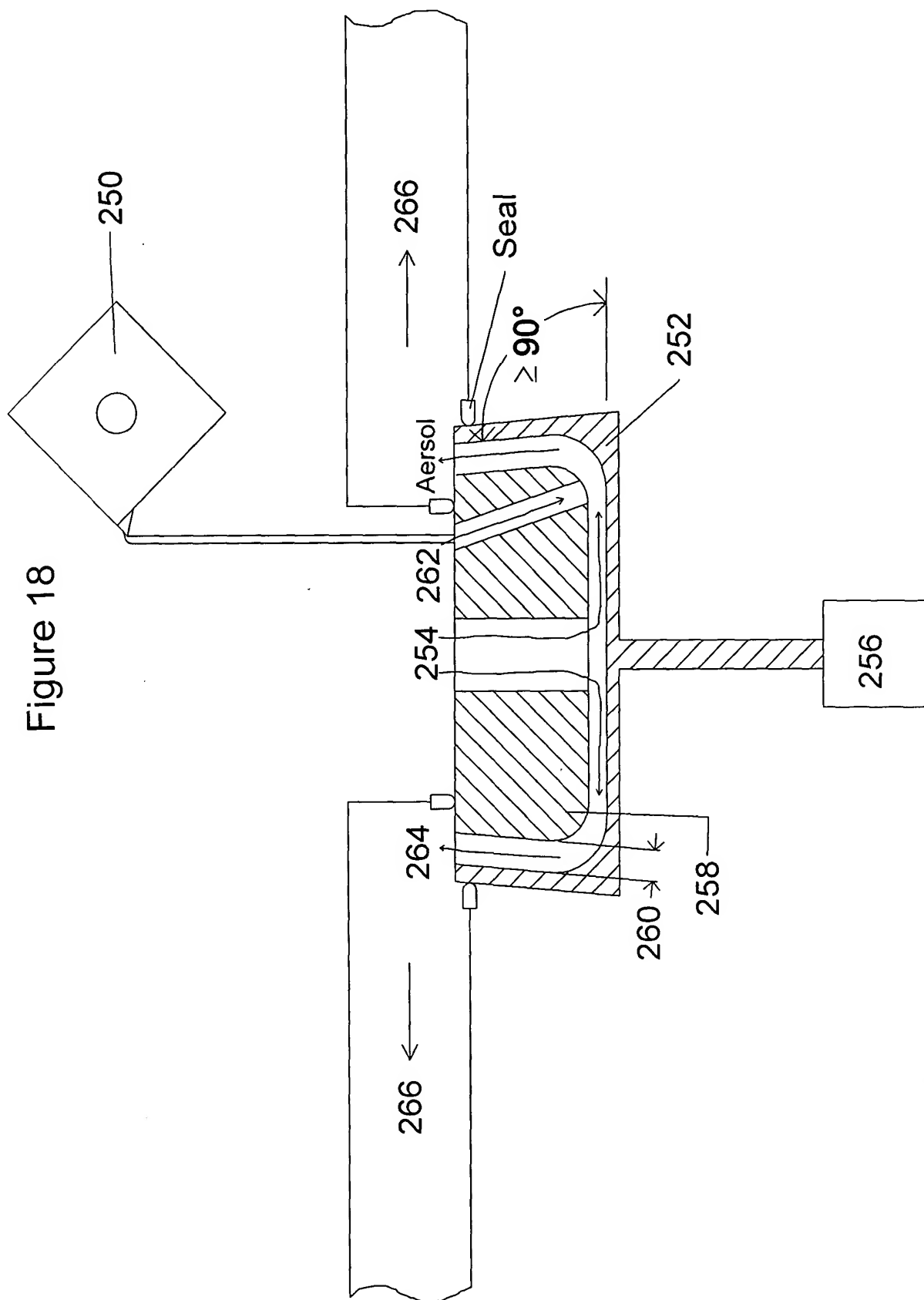


Figure 19

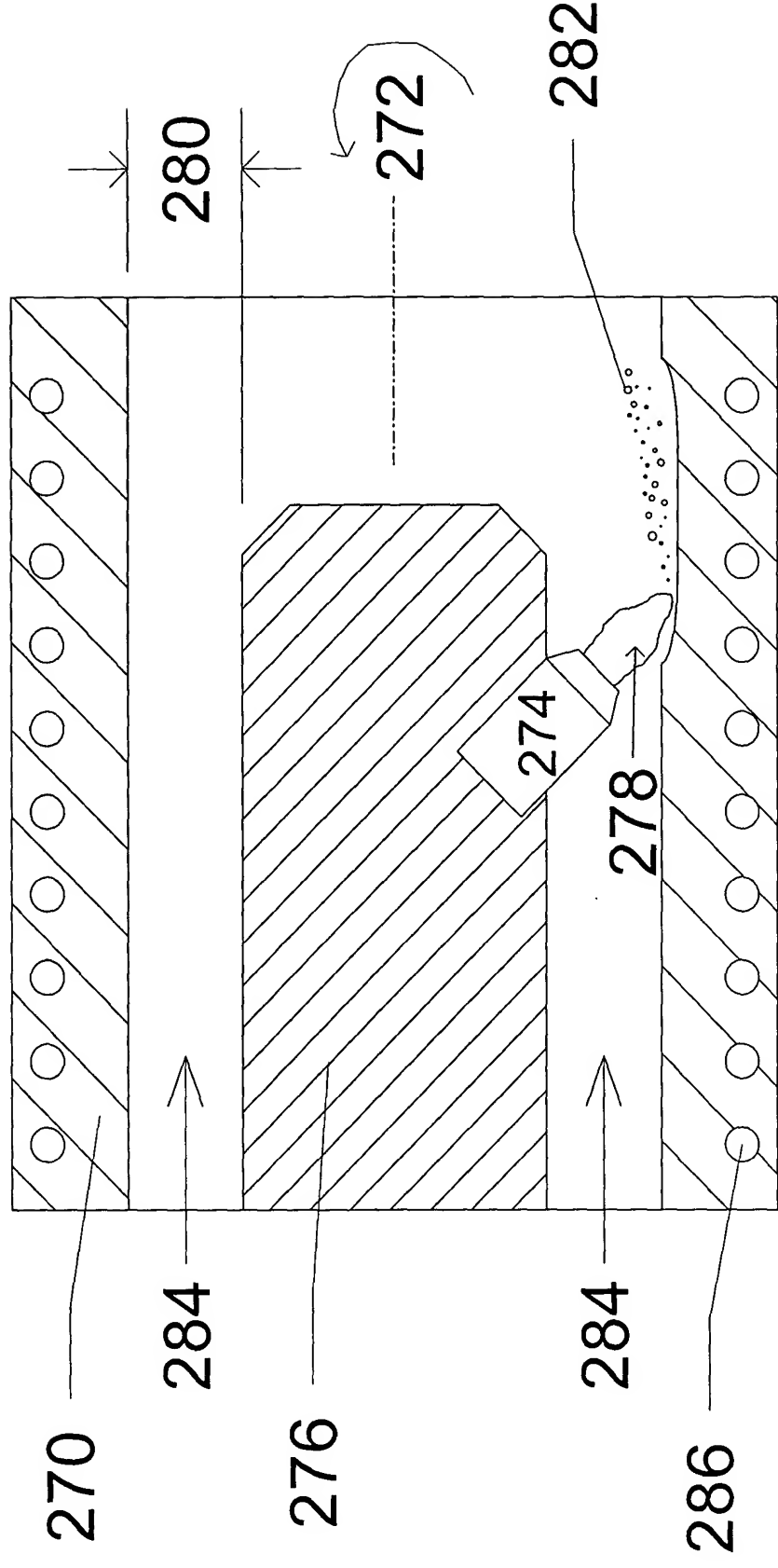
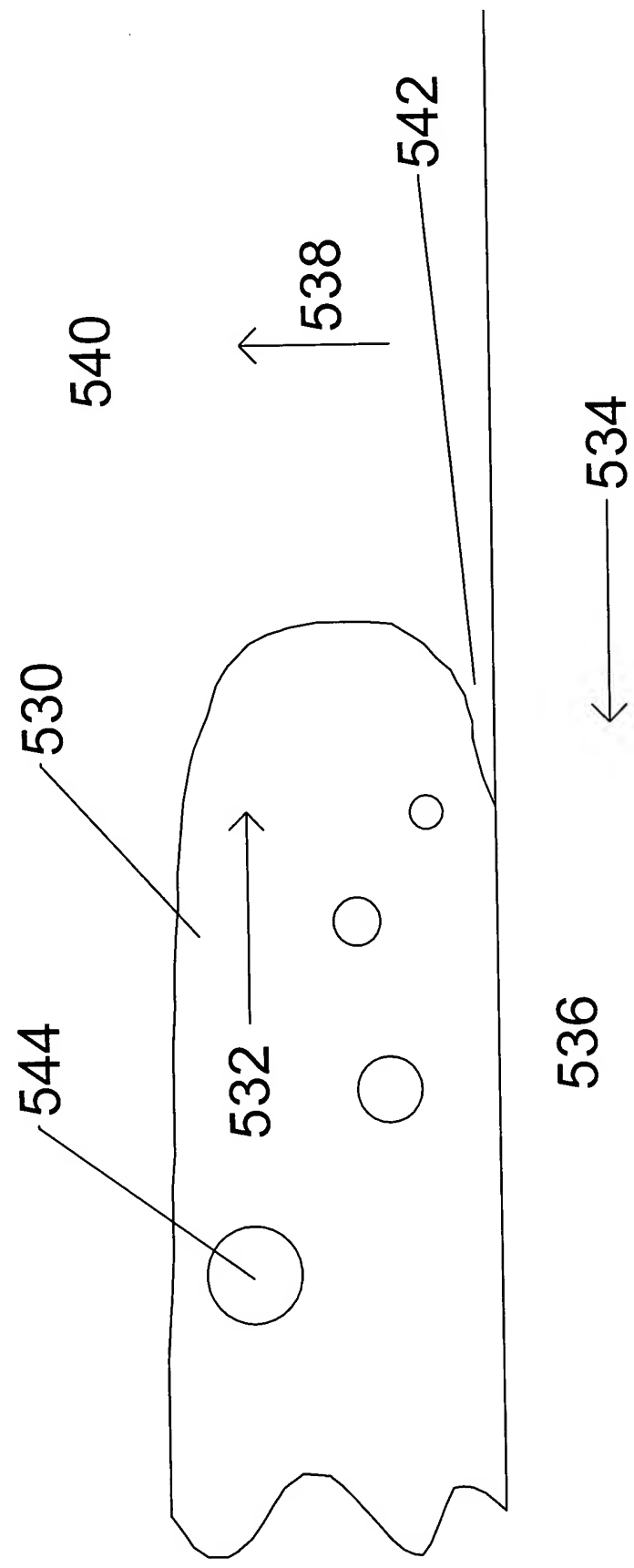
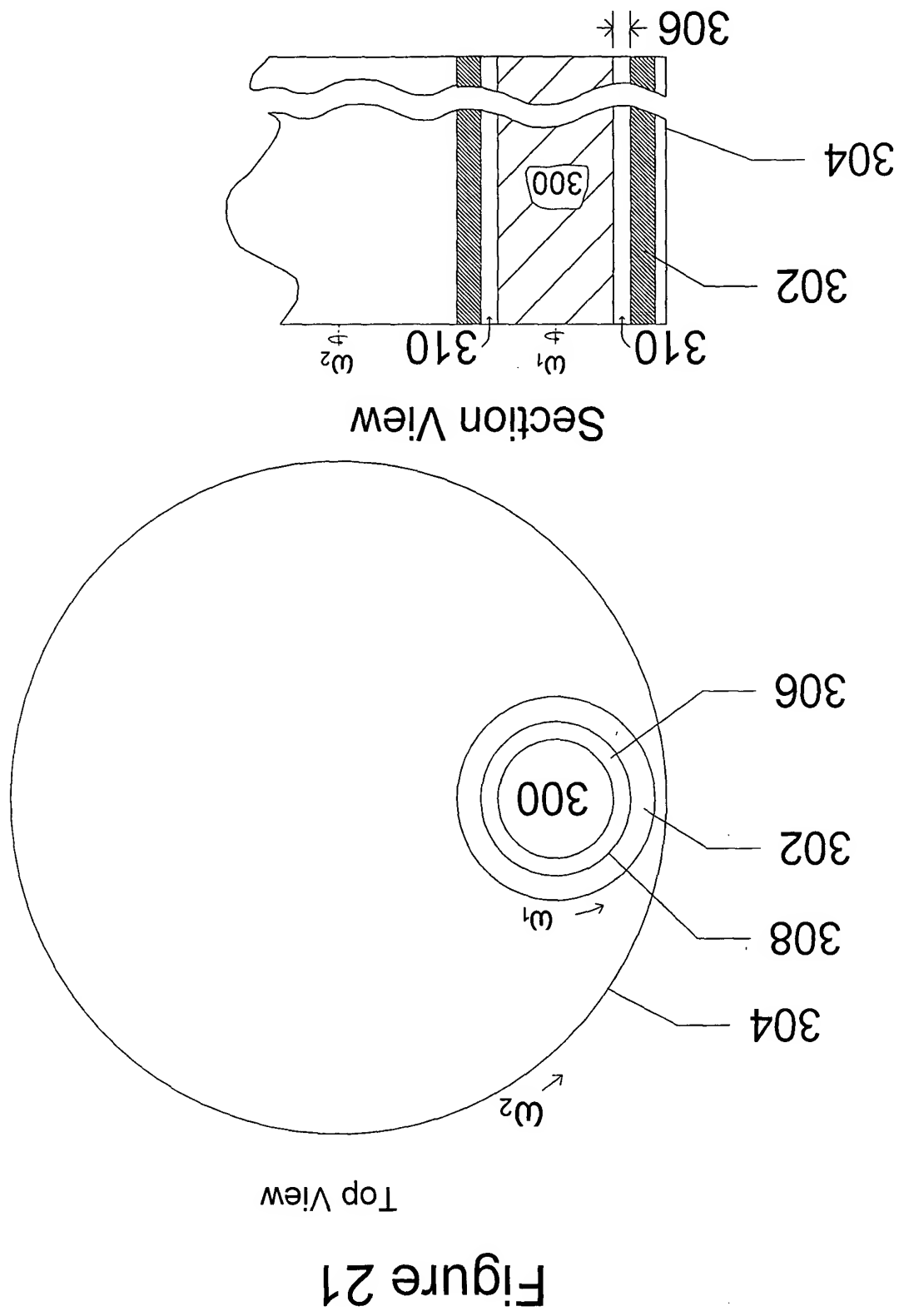
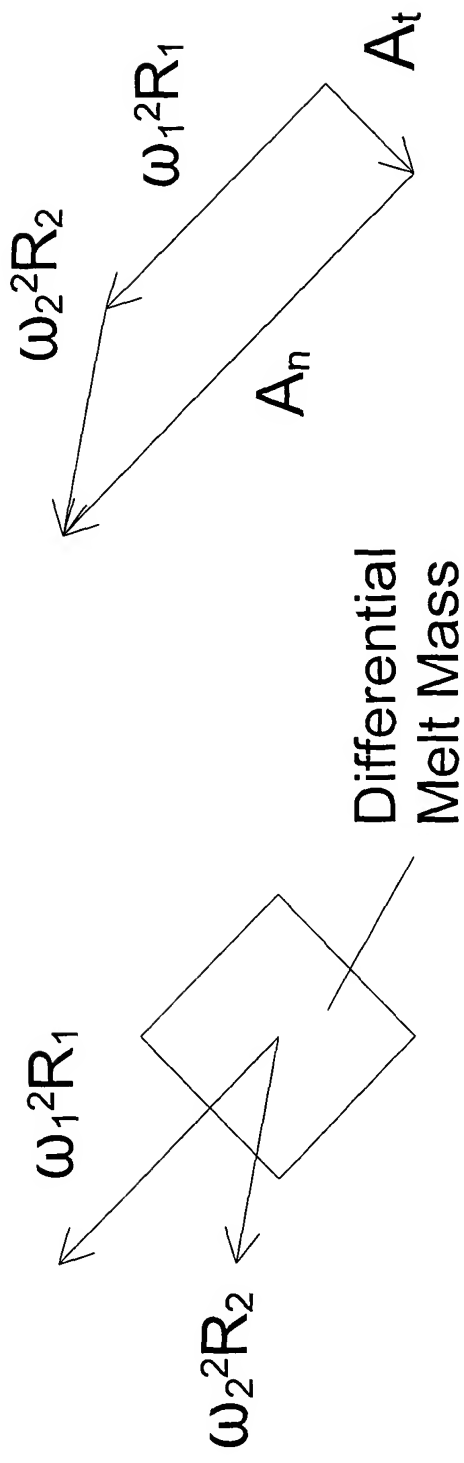


Figure 20





# Figure 22



Where:

- $\omega_1^2 R_1$  - Containment Centripetal Acceleration
- $\omega_2^2 R_2$  - Secondary Centrifuge Centripetal Acceleration
- $A_n$  - Normal Acceleration
- $A_t$  - Tangential Acceleration

Figure 23

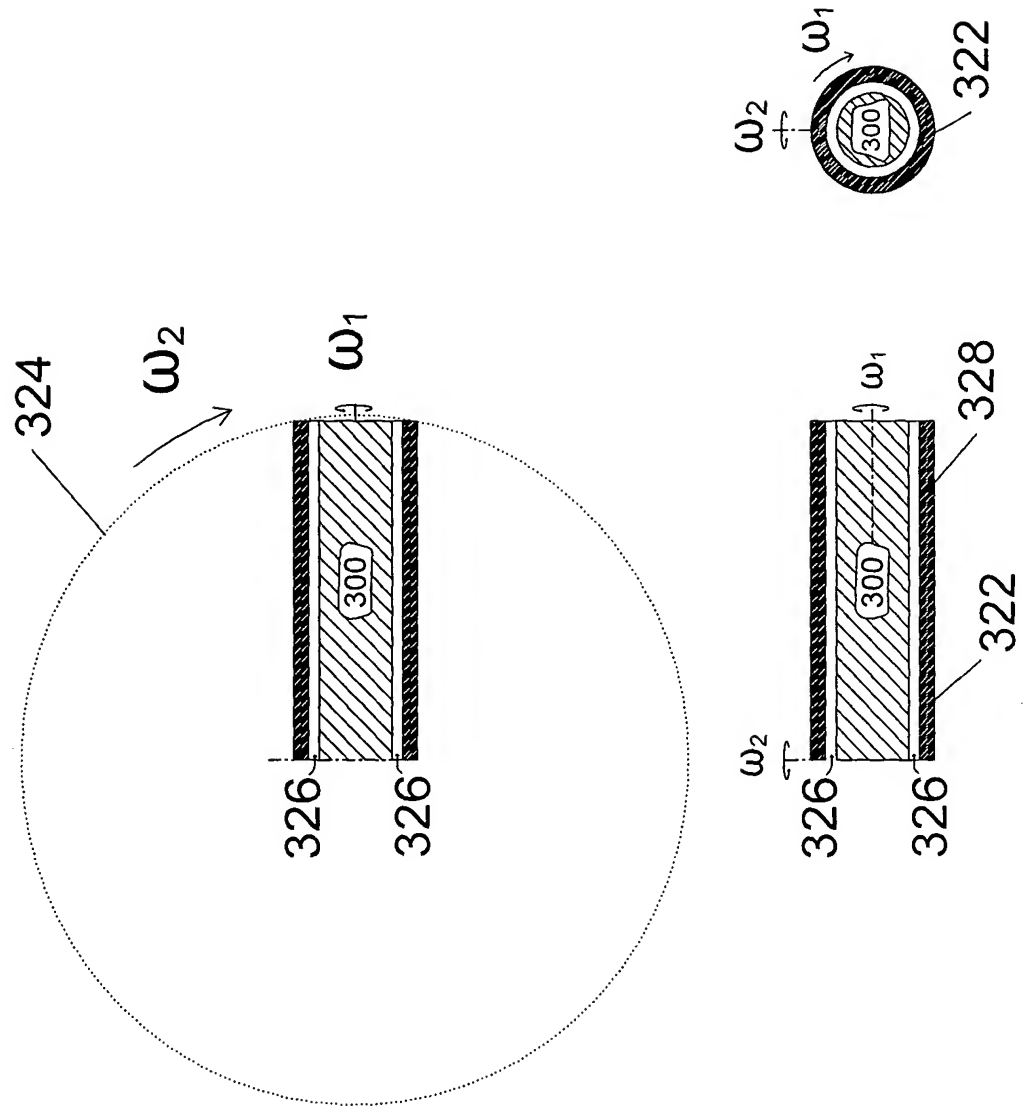
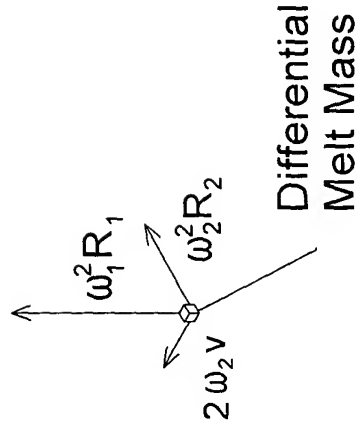
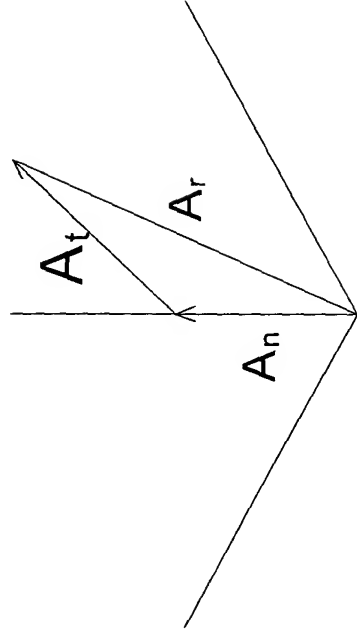




Figure 24



Where:

- $\omega_1^2 R_1$  - Containment Centripetal Acceleration ( $A_n$ )
- $\omega_2^2 R_2$  - Secondary Centrifuge Centripetal Acceleration
- $2\omega_2 v$  - Coriolis Acceleration
- $A_n$  - Normal Acceleration
- $A_t$  - Tangential Acceleration
- $A_r$  - Resultant Acceleration i.e.  $\omega_1^2 R_1 + \omega_2^2 R_2 + 2\omega_2 v$
- $v$  - Melt Radial Velocity